

# **AQUACON Fe10/Fe20**

## Process analyzers for the determination of dissolved iron (Fe<sup>2+</sup>, Fe<sup>3+</sup>)

The AQUACON Fe10 and Fe20 process photometers can be used for the monitoring and control of the dissolved iron (Fe<sup>2+</sup>, Fe<sup>3+</sup>) concentration in water. Measurement principle is the photometric determination of iron by forming a Pyridyl-Triazine compley (AQUACON Fe10) or by forming a 1,10-Phenanthrolin complex (AQUACON Fe20).

Main applications for the photometers are the monitoring of the iron concentration in drinking water, waste water and process water.

The analyzers consist of a control unit with touchscreen and an analysis unit with measuring chamber, valve, dosing pumps and all required tube connections. The control unit includes a microprocessor which controls the automatic measurement incl. sampling, rinsing, reagent dosing and surveillance of the photodetection system.

### Your advantages:

- ⇒ Automatic measurement incl. self test and drift compensation
- ⇒ Easy operation via touchscreen
- ⇒ Adjustable limit value and alarm value
- ⇒ Programmable analog output (0/4-20 mA), optionally with USB port for easy data storage
- ⇒ Adjustable break time between two analysis
- ⇒ External start/stop of an analysis possible
- ⇒ No external calibration required
- ⇒ External plug connections (IP65) for alarm relay, limit relay, analysis relay, external start/stop, analog output 0/4-20 mA
- ⇒ Multi range power supply (110–230 Volt, 50–60 Hz)
- ⇒ Including polycarbonate wall cabinet



Example: AQUACON Fe10

#### **Order informations:**

AQUACON Fe10 AQUACON Fe20	(10 – 500 ppb) (0,1 – 20 ppm)	Order No. 693 2754 01 Order No. 693 2755 01
Reagent Fe10-R1001	(250 ml)	Order No. 101 2754 01
Reagent Fe10-R1002	(250 ml)	Order No. 102 2754 01
Reagent Fe10-R1003	(250 ml)	Order No. 103 2754 01
Reagent Fe20-R1001	(500 ml)	Order No. 101 2755 01



### **Technical Data**

Current output	0/4 - 20 mA, max. load 500 ohm		
Display	240 x 128 dots, touchscreen		
Relays	1 x Alarm, potential-free 230 V/50 Hz, 3A		
	1 x Limit, potential-free 230 V/50 Hz, 3A		
	1 x Analysis state, potential-free 230 V/50 Hz, 3A		
External Switching	potential-free contact, 18 V DC, ca. 4 mA		
Power Supply	110 - 230 V 50/ 60 Hz		
Power Consumption	approx. 16 VA		
Dimensions	640 x 315 x 190 mm (H x W x D)		
Protection	IP 65 (transmitter housing)		
Connections	Plugs with circular connection 1,5 mm <sup>2</sup>		
Temperature	5° to 45°C, at consumption of reagents within 6 months		

Since it is company policy to continuously improve its product range, we reserve the right to make changes in the product design without notification to its users.

## **Specifications**

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Parameter	Iron (dissolved, sum Fe <sup>2+</sup> , Fe <sup>3+</sup> )		
Description	Automatic microprocessor controlled analyzer for the		
	•	on of total dissolved iron	
Typical Applications	Control of industrial effluent of steel facilities; corrosion		
	control in closed water cycles; analysis of drinking water		
Analysis Method:		Photometric determination of	
	dissolved iron with Pyridyl-	dissolved iron with	
	Triazine	Phenanthrolin	
Analyzer type	AQUACON Fe10	AQUACON Fe20	
Measuring Range	10 – 500 ppb	0,1 – 20,0 ppm	
Resolution	1 ppb	0,1 ppm	
Accuracy	2 % of end value		
Reproducibility	1 % of end value		
Zero-point Stability	automatic adjustment		
Number of Samples	1		
Sample			
Operating Pressure	0,1 - 10 bar		
Temperature	5 - 30 °C		
Sample Volume	25 ml per analysis (excluding rinsing)		
Sample Condition	clear, filtrated		
Chemical Demands	pH 6-8		
Drain	pressure free into open drain		
Reagents			
Number	3	1	
Storage Temp.	0 – 30°C	5 – 25°C	
Usage/analysis	appr. 0,8 ml/ each reagent	appr. 0,54 ml	
Reagent volume	250 ml / 250 ml / 250 ml	500 ml	
Suitable for	appr. 300 analysis	appr. 925 analysis	
Analysis			
Cycle (approx.)	4 - 7 min		
Sample interval	1 – 99 min or external start/stop		